



# Installation Instructions

## Club Car Precedent

### 4-Passenger Flip Flop Seat Kit

**Notes:** Bill of Material is shown on Page 2.  
Quick Install Guide is shown on Page 2.

1. Remove top canopy using 8mm/10mm tooling at front (4 bolts) & Torx T40/13mm tooling at rear (2 bolts). If reinstalling top canopy (rear struts sold separately), save hardware for use in Step 19.
  2. Remove front seat back cushion using 10mm tooling (2 bolts); save hardware for use in Step 7.
  3. Remove plastic bag rack assembly (4 bolts) & then (2) canopy support brackets (1 bolt each) using 10mm tooling; save hardware (4 bolts only) for use in Step 5.
  4. Remove (2) Torx screws from bag well area using Torx T40 tooling; save hardware for use in Step 5.
  5. Loosely install Main Brackets using hardware from Steps 3 & 4. **See Figure 1.**
  6. Attach Front Seat Back Cover to front seat back cushion.
  7. Install Front Seat Back Cushion Assembly to Main Brackets using hardware from Step 2; center Main Brackets to bolts before tightening.
  8. Install Horizontal Alignment Bar between Main Brackets using Hardware Bag #3 (2 bolts) & 17mm tooling. **See Figure 2.**
  9. Tighten hardware (6 places) from Step 5.
  10. Install Vertical Support Bracket in bag well using Hardware Bag #1 (2 bolts & 2 spacers) & 17mm tooling; use spacers underneath vehicle.
  11. Install Flip Flop Frame to Main Brackets (2 bolts) & Vertical Support Bracket (2 bolts) using Hardware Bag #4 & 17mm tooling.
  12. Attach Footplate to Vertical Support Bracket using Hardware Bag #3 & 17mm tooling.
  13. Attach Hand Rails to Flip Flop Frame using Hardware Bag #2 (4 bolts) & 17mm/Philips #3 tooling.
  14. Attach Hand Rails to sides of Footplate using Hardware Bag #1 & 17mm tooling.
  15. Attach Rear Seat Back Cushion to Rear Seat Back Bracket using Hardware Bag #5 & 10mm tooling. **See Figure 3.**
  16. Install Rear Seat Back Bracket Assembly between Hand Rails using Hardware Bag #2 & 17mm/Philips #3 tooling.
  17. Install Rear Seat Bottom Cushion using Hardware Bag #6 & Philips #2 tooling. Center seat cushion before installing & make sure pull strap is not trapped underneath. **See Figure 4.**
- Tip:** Pre-drill pilot holes with 1/8" or 3mm drill bit.
18. Install Rear Struts (sold separately) using 17mm tooling; cups face rearward.
  19. Install top canopy (rear struts sold separately) using hardware from Step 1.



Figure 1



Figure 2



Figure 3



Figure 4

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### 4-Passenger Flip Flop Seat Kit

#### **Bill of Material**

- (2) Main Brackets – Driver & Passenger
- (1) Front Seat Back Cover
- (1) Horizontal Alignment Bar
- (1) Vertical Support Bracket
- (1) Flip Flop Frame
- (1) Footplate
- (2) Hand Rails
- (1) Rear Seat Back Bracket
- (1) Rear Seat Back Cushion & (1) Rear Seat Bottom Cushion
- (1) Box of Hardware – BOM shown below

	Bag #1	Bag #2	Bag #3	Bag #4	Bag #5	Bag #6
(4) M10-1.5 x 70 shoulder hex bolts	4					
(8) M10-1.5 x 50 Phillips truss head bolts		8				
(4) M10-1.5 x 35 hex bolts			4			
(4) M10-1.5 x 25 hex bolts				4		
(40) M10 washers	8	16	8	8		
(20) M10-1.5 nylon lock nuts	4	8	4	4		
(2) M10 x 13mm spacers (ø20mm OD)	2					
(4) M6-1.0 x 45 hex bolts					4	
(4) M6 washers					4	
(8) M5.5 x 38 flat head wood screws, Philips #3						8

#### **Quick Install Guide**

- Hardware Bag #1** Install Vertical Support Bracket [Page 1, Step 10]  
Attach Hand Rails to sides of Footplate [Page 1, Step 14]
- Hardware Bag #2** Attach Hand Rails to Flip Flop Frame [Page 1, Step 13]  
Install Rear Seat Back Bracket Assembly between Hand Rails [Page 1, Step 16]
- Hardware Bag #3** Install Horizontal Alignment Bar between Main Brackets [Page 1, Step 8]  
Attach Footplate to Vertical Support Bracket [Page 1, Step 12]
- Hardware Bag #4** Install Flip Flop Frame to Main Brackets & Vertical Support Bracket [Page 1, Step 11]
- Hardware Bag #5** Attach Rear Seat Back Cushion to Rear Seat Back Bracket [Page 1, Step 15]
- Hardware Bag #6** Install Rear Seat Bottom Cushion [Page 1, Step 17]